



# **2K Clears**

## RZ - CC300 High Solid Clear (H.S.)

#### **Product Description**

High Solid clears for application ranging from spot repair, panel repair to overall refinish.

### **Technical Characteristics**

Color: transparent Shelf life: 24 months at 25°C Theoretical spreading rate: 350 - 400 m<sup>2</sup>/l (avg) at 1 µm

#### Pre-treatment

RZ - CC300 High Solid Clear is suitable to be applied on top of a clean and dust - free Reiz basecoat. See TDS of basecoat for other preparation of substrate.



Mixing Ratio

RZ - CC300 Clear 100 g 100 (vol) RZ - H73 Hardener 50 (vol) 50.2 g RZ - T50 Thinner 10 - 15 (vol) 9 - 13 g

Mix well and strain before application.

Note: RZ - H63/RZ - T40 is for temperatures between 5°C - 15°C RZ - H73/RZ - T50 is for temperatures between 15°C - 25°C RZ - H83/RZ - T60 is for temperatures above 25°C

nner is for t peratures a e 35°C or when refinishing large surfaces.



Spray Viscosity Potlife

DIN 4 cup at to 1 econ

Conventional gravity - feed spraygun

5 ho at 2



Sprayguns

HVLP gravity - feed spraygun

1.2 - 1.3 mm 1.5 - 2.0 bar

15 - 20 cm

10 - 15 cm



Application

Number of spraycoats: 1 half wet + 1 wet coat

Flash - off: 8 - 10 mins Film thickness: 60 - 70 μm



Drying

Drying 25°C 60°C Dust free atier 20 mins Ready for assembly atier 30 mins 6 hours Ready for polish atier 7.5 - 9 hours 70 mins



IR Drying

IR drying atier dust free

Step 1 - short wave: 5 mins at a 80 cm distance Step 2 - medium wave: 20 mins at a 80 cm distance

**Further Treatment** 

Polish atier specified drying times and cooling.

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. Youcan obtain the latest version of technical date sheet from our website at www.wonder-global.com or directly from your supplier.